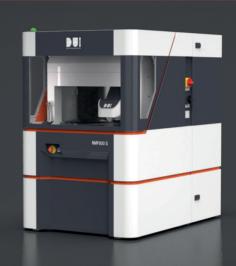


## Instruments for optical component metrology



DUI develops, manufactures and delivers innovative instruments for metrology and qualification of high-end optical components.

Metrology of aspherical and freeform optics is a key enabler to unlock the potential of these complex surfaces. Based on the proven NANOMEFOS technology developed by TNO, DUI has developed the NMF600 S and NMF350 S. A measurement machine that combines versatility, large measurement volume, non-contact, fast measurements with traceable nanometer level accuracy.

One tool to cover all form metrology needs in modern high-end optics manufacturing.

## DUI

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TNO Technology Inside

## **NMF** products

This machine is specifically designed to provide easy and accurate metrology of complex optics to the workshop floor. This fast, non-contact tool is capable of measuring optics ranging from convex to concave and from flat to freeform, with a typical measurement uncertainty below 15 nm rms.

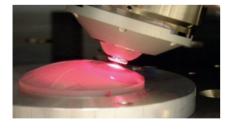
The accuracy of an interferometer with the versatility of a coordinate measuring machine.



## **Specifications**

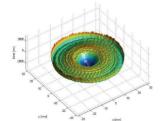
- > Versatile, no setup changes for
  - Flat Convex Concave
  - · Sphere Asphere Freeform
  - Off-axis, non-circular apertures
- > Measurement volume
  - ø 600 x 125 mm for NMF600 S and
     ø 350 x 125 mm for NMF350 S
  - Up to full hemispheres
  - Unlimited asphere departure
  - Up to 5 mm PV freeform departure
- > Polished and ground surfaces
- > Non-contact

- > Fast (minutes)
- > High point density for mid-spatials
  - Line scans with µm point spacing
- Measurement uncertainty < 15 nm rms for all flats, spheres and aspheres; worst case freeform < 30 nm rms</p>
- Easy loading, alignment, programming& results processing
- **>** Footprint
  - NMF600 S: 1220 mm x 1750 mm
  - NMF350 S: 970mm x 1585 mm

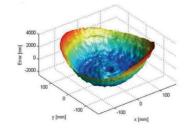




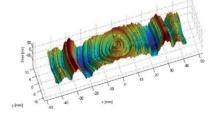




50 mm convex asphere 280k points (0.2 mm), 7 min



380 mm convex asphere 3M points (0.2 mm), 15 min



30 x 100 mm concave freeform 235k points (0.1 mm), 24 min